



## CABLE STRUCTURE

<b>Conductor</b>	Electrolytic, stranded, plain annealed copper wire Class 5 according to IEC 60228
<b>Insulation</b>	All cores are insulated with halogen free compound, based on polyester
<b>Core Identification</b>	Up to 5 cores: colored in accordance with DIN VDE 0293-308; From 6 cores: white cores with black numbers
<b>Lay Up</b>	Central textile strength member, cores laid up in concentric layers with shorth length of lay
<b>Inner Sheath</b>	Halogen Free, flame retardant Polyurethane compound
<b>Screen</b>	Tinned copper wire braiding, coverage min. 80 %
<b>Outer Sheath</b>	Halogen Free, flame retardant Polyurethane compound Black - Yellow - Orange

## STANDARDS & MAIN CHARACTERISTICS

<b>Construction</b>	Generally to IEC 60502
<b>Electrical Tests</b>	DIN VDE 0472-501, 502, 503, 508
<b>Non-Electrical Tests</b>	DIN VDE 0472-401, 402, 602, 303, 615
<b>General Requirements</b>	DIN VDE 0250-1 and IEC 60502
<b>Flame Retardant</b>	IEC 60332-1
<b>Oil Resistant</b>	HD/EN/IEC 60811-2-1, DIN VDE 0473-811-2-1

## OPERATING CHARACTERISTICS

<b>Rated Voltage</b>	0,6 / 1 kV
<b>Max. Operating Ac Voltage</b>	0,7 / 1.2 kV
<b>Max. Operating Dc Voltage</b>	0,9 / 1.8 kV
<b>Ac Test Voltage</b>	3,5 kV
<b>Min Bending Radius</b>	6 x D (fixed application) 8 x D (mobile applications)
<b>Current Carrying Capacities</b>	According to DIN VDE 0298-4
<b>Max. Surface Temperature</b>	Fixed installation - 50 °C up to + 80 °C
<b>Max. Temperature at The Conductor</b>	Mobile operation - 40 °C up to + 80 °C in service + 90 °C under short-circuit conditions + 250 °C
<b>Max. Tensile Load On Conductor</b>	15 N / mm <sup>2</sup>
<b>Max. Torsion</b>	±25 ° / m
<b>Travel Speed</b>	
<b>In Festoon Systems</b>	up to 200 m / min
<b>In Reeling Applications</b>	up to 60 m / min. horizontal
<b>In Chain Systems</b>	up to 200 N / mm

### Application

For use as energy and control cable in festoon systems and as a drag chain cable. The special polyurethane compound jacket offers a very good protection against hydrolysis, solvents, alkalines and oils. Copper screens are efficient against electromagnetic effects caused by other cables.



Cross Section (mm <sup>2</sup> )	Overall Diameter Min. - Max. (mm)	Approximate Weight (kg / km)
4 x 1,5	10,8 - 12,0	232
5 x 1,5	10,9 - 12,1	260
7 x 1,5	10,9 - 12,1	270
12 x 1,5	15,0 - 16,2	360
18 x 1,5	15,4 - 17,2	424
4 x 2,5	12,1 - 13,2	248
5 x 2,5	12,8 - 14,0	268
12 x 2,5	17,0 - 18,8	520
18 x 2,5	17,5 - 19,2	630
5 x 4	13,8 - 15,0	344
4 x 6	15,1 - 16,3	426
4 x 10	18,4 - 19,6	636
4 x 16	21,2 - 22,5	932
4 x 25	24,5 - 26,2	1400
4 x 35	29,6 - 31,6	1820
4 x 50	35,1 - 37,6	2510